

**Work Order ID 69418**

Tuesday, May 10, 2011 3:30:42 PM



Page 1

Item ID: D350-764-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 5/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/17/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11-03-10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-764

Rev B - U/R

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP D350-764-011

CHG002

11-5-12

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Packaging

11/05/11

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 69418**

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Page 2

Item ID: D350-764-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 5/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/17/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00				11/5/12			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-764-011 Location: _____ PPP Rev:								
140 	QC21- Final Inspection - Work Order Release	0:00							
QC Quality Control	Memo	0.00							

11/5/12  
MP  
11-05-12

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Tuesday, May 10, 2011 3:30:48 PM

Page 1

Work Order ID: 69418

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness



Start Date: 5/10/2011

Required Date: 5/17/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A New issue 07-10-11 DD verified by EC  
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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ALS4-1032-130

Purchased

No

110

Each

1,050.000

16

16

✓



Insert

Location

Loc Qty

Loc Code

ST281

1050

117331

1050

117331

AN3-3A

Purchased

No

110

Each

219.0000

32

32

✓



Bolt

Location

Loc Qty

Loc Code

ST350

219

116924

144

117619

75

116924

AN3-6A

Purchased

No

110

Each

398.0000

16

16

✓



Bolt

Location

Loc Qty

Loc Code

ST351

398

116704

98

117441

300

116704

JB

JB

JB 11/05/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

Tuesday, May 10, 2011 3:30:49 PM

Work Order ID: 69418

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/10/2011

Required Date: 5/17/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-10A

Purchased

No

110

Each

206.0000

4

4

✓

Bolt

Location

Loc Qty

Loc Code

ST356

206

116419

31

117313

50

117619

125

116419

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

48

48

✓

Washer

AN960JD916

Purchased

No

110

Each

0.0000

4

4

✓

WASHER

AN970-6

Purchased

No

110

Each

38.0000

4

4

✓

Washer

Location

Loc Qty

Loc Code

ST349

38

116419

38

116419

CCR264SS3-3

Purchased

No

110

Each

139.0000

16

16

✓

Cherry Rivet

Location

Loc Qty

Loc Code

FP-B

2

113973

2

ST311

137

113973

2

117086

135

117086

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Page 2

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 3

Work Order ID: 69418

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/10/2011

Required Date: 5/17/2011

Start Qty: 1.00

Required Qty: 1.00

CR3212-4-2

Purchased

No

110

Each

103.0000

Cherry Rivet

Location

Loc Qty

Loc Code

ST311

103

110806

6

112794

97

110

Each

76.0000

CR3212-5-04

Purchased

No

Rivet

Location

Loc Qty

Loc Code

ST312

76

112082

76

110

Each

60.0000

CR3212-5-07

Purchased

No

Rivet

Location

Loc Qty

Loc Code

ST312

60

114551

60

110

f

0.0000

D2854

Manufactured

No

3/4" Velcro Strip

(4X) 8.00" per dwg D2854-1/-3-080

D3578-041

Manufactured

No

Doubler

Location

Loc Qty

Loc Code

ST245A

31

68204

31

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Page 3

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 69418

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/10/2011

Required Date: 5/17/2011

Start Qty: 1.00

Required Qty: 1.00

D3636-041  
Shoulder Harness

Manufactured No

110 Each

0.0000

4 4 ✓



68756 JB

D3637-041  
Bracket Assembly

Manufactured No

110 Each

11.0000

4 4 ✓



JB

Location

Loc Qty

Loc Code

ST245A

11

66859

11

66859

D3637-3  
Bracket

Manufactured No

110 Each

8.0000

4 4 ✓



JB

Location

Loc Qty

Loc Code

ST244

8

68369

8

68369

D3638-1  
Bushing

Manufactured No

110 Each

14.0000

4 4 ✓



JB

Location

Loc Qty

Loc Code

ST244

14

64305

2

67013

12

64305X2

67013X2

D3639-1  
Doubler

Manufactured No

110 Each

4.0000

1 1 ✓



JB 11/05/11

Location

Loc Qty

Loc Code

ST244

4

64820

4

64820

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 69418

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/10/2011

Required Date: 5/17/2011

Start Qty: 1.00

Required Qty: 1.00

D3639-2

Doubler

Manufactured No

110 Each

7.0000



1

1

✓

JB

Location

Loc Qty

Loc Code

ST244

7

64823

7

110 Each

7.0000



1

1

✓

64823

JB

D3639-3

Doubler

Manufactured No

Location

Loc Qty

Loc Code

ST244

7

64824

7

110 Each

7.0000



1

1

✓

64824

JB

D3639-4

Doubler

Manufactured No

Location

Loc Qty

Loc Code

ST244

7

64819

7

110 Each

2.0000



2

2

✓

64819

JB

D3640-1

Belt Guide

Manufactured No

Location

Loc Qty

Loc Code

ST244

2

66768

2

110 Each

2.0000



2

2

✓

66768

JB 11/05/11

D3640-3

Belt Guide

Manufactured No

Location

Loc Qty

Loc Code

ST243

2

66769

2

66769

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Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Tuesday, May 10, 2011 3:30:50 PM

Work Order ID: 69418

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/10/2011

Required Date: 5/17/2011

Start Qty: 1.00

Required Qty: 1.00

D3641-1  
Cover

Manufactured No

110 Each

2.0000

2

12

-

Location

Loc Qty

Loc Code

ST260

2

64812

2

110 Each

6.0000

1

64812  
1 ✓

D3641-3  
Cover

Manufactured No

Location

Loc Qty

Loc Code

ST260

6

64817

6

110 Each

5.0000

1

64817  
1 ✓

D3641-4  
Cover

Manufactured No

Location

Loc Qty

Loc Code

ST260

5

64818

5

110 Each

7.0000

2

64818  
2 ✓

D3642-1  
Doubler

Manufactured No

Location

Loc Qty

Loc Code

ST244

7

64306

7

110 Each

5.0000

1

64306  
1 ✓

D3643-1  
Stiffener

Manufactured No

Location

Loc Qty

Loc Code

ST244A

5

60580

5

60580

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Tuesday, May 10, 2011 3:30:51 PM

Work Order ID: 69418

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/10/2011

Required Date: 5/17/2011

Start Qty: 1.00

Required Qty: 1.00

D3643-2  
Stiffener

Manufactured No

110 Each

1.0000

1

1

✓

Location

Loc Qty

Loc Code

ST244A

1

58350

1

58350

Manufactured No

110 Each

8.0000

2

2

✓

Location

Loc Qty

Loc Code

ST244A

8

66776

8

66776

Manufactured No

110 Each

8.0000

1

1

✓

Location

Loc Qty

Loc Code

ST244A

8

64821

8

64821

Purchased No

110 Each

2,755.000

32

32

✓

Location

Loc Qty

Loc Code

ST316

2755

19099

2755

19099

Purchased No

110 Each

2,879.000

106

106

✓

Location

Loc Qty

Loc Code

ST317

2879

116188

2879

116188

MS20426AD3-3  
Rivet

MS20426AD4-4  
Rivet

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Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 69418

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 5/10/2011

Required Date: 5/17/2011

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-6

Purchased

No

110

Each

1,597.000

28

28

✓



Rivet

Location

Loc Qty

Loc Code

ST317

1597

110139

797

117505

800

110139

8

8

✓

MS20470AD4-6

Purchased

No

110

Each

2,647.000

8

8

✓



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

2647

117395

2647

117395

16

16

✓

MS21059L3

Purchased

No

110

Each

134.0000

16

16

✓



Nut Plate

Location

Loc Qty

Loc Code

ST301

128

117423

28

117505

100

117423

ST302

6

116706

6

116706

8

8

✓

MS21072-L3

Purchased

No

110

Each

46.0000

8

8

✓



Nutplate

Location

Loc Qty

Loc Code

ST302

46

117343

46

117343

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Page 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Tuesday, May 10, 2011 3:30:51 PM

Work Order ID: 69418



Parent Item: D350-764-011



Parent Item Name: Shoulder Harness

Start Date: 5/10/2011

Required Date: 5/17/2011

Start Qty: 1.00

Required Qty: 1.00

MS35207-267

Purchased

No

110

Each

90.0000

8

8



Screw



*JB 11/05/11*

Location

Loc Qty

Loc Code

ST295

90

117395

90

117395

Tuesday, May 10, 2011 3:30:51 PM

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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## REFERENCE ONLY

## 5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
7	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

\*Included with D3636-041

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Revision: B

Date: 07.10.16

